



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5489-047
Job Sheet 188028-A



Part No: D5489-047

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 2/15/19

Type: Stock

Description:

Note: DWG D5489 REV.B IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B 18.08.15 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Brake NC	4 pcs		2/15/19	0.00	2.11	Brake NC 1		8-89
140	QC	4 pcs		2/15/19	0.00	0.00	QC5		FEB 12 2019 68
150	Autoweld 1	4 pcs		2/15/19	0.00	3.52	Automated welding		ML 9-89
160	QC	4 pcs		2/15/19	0.00	0.00	QC10		R
170	QC	4 pcs		2/15/19	0.00	0.00	QC5		R
180	HandFinish	4 pcs		2/15/19	0.00	1.33	HandFinish4		AB 12-5-9 DAS
190	QC	4 pcs		2/15/19	0.00	0.00	QC3		MAY 10 2019 40
200	Packaging	4 pcs		2/15/19	0.00	0.00	Packaging3-2		2 9-89
210	QC21-SA	4 Ea		2/15/19	0.00	0.00	QC21		MAY 10 2019 9-89

Part Op 150 - ***SEE NOTE 9 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED
Descriptions: WELDING USE 8259 HARDCOAT BATCH: M138901
180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R
ROCKGUARD BATCH: S152450
200 - LOCATION : FP002

Job BOM

Job BOM records could not be found.



Container No: S152835



Part: D5489 - 047

Job No: 188028 - A

Serial No/Batch: S142944

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job Allocations

not be found.

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not be found.

Plex 2/12/19 9:55 AM dart.lacelle.linda

Date: 05/08/19



Container No: S152835



Part: D5489-047

Job No: 188028-A

Serial No/Batch: S142944

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
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Date: 02/12/19

QC
03
28-0
PTDS 0401AM
15
98-0



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D5489-047
Job Sheet 188028



Part No: D5489-047

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 2/15/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG D5489 REV.B IPP REV:A 17.11.03 AS PER DWG REV.A DD VERF:JFS IPP REV:B 18.08.15 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		2/15/19	0.00	1.90	Waterjet - Flow		OK 19/01/08
110	QC	4 pcs		2/15/19	0.00	0.00	QC2 Waterjet-4		OK 19/01/08
120	QC	4 pcs		2/15/19	0.00	0.00	QC8-6		38
130	Brake NC	4 pcs		2/15/19	0.00	2.11	Brake NC 1		9-89
140	QC	4 pcs		2/15/19	0.00	0.00	QC5		
150	Autoweld 1	4 pcs		2/15/19	0.00	3.52	Automated welding		
160	QC	4 pcs		2/15/19	0.00	0.00	QC10		
170	QC	4 pcs		2/15/19	0.00	0.00	QC5		
180	HandFinish	4 pcs		2/15/19	0.00	1.33	HandFinish4		
190	QC	4 pcs		2/15/19	0.00	0.00	QC3		
200	Packaging	4 pcs		2/15/19	0.00	0.00	Packaging3-2		
210	QC21-SA	4 Ea		2/15/19	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg (D5489-7) Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 150 - ***SEE NOTE 9 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____
 180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R ROCKGUARD BATCH: _____
 200 - LOCATION : FP002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.6400 sf (.16 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	1	116	0

Part Specifications

Specifications could not be found.

